Abstract

The invention is based on a link element (10) for windshield wipers, which is adjoined by a wiper rod (28) and is manufactured out of a metal sheet (16) by means of stamping and bending, in which, starting from a longitudinally aligned covering wall (40), at least one wall part of a side wall (38, 42) is comprised of a number of sheet metal layers produced by being bent inward by 180°, and a hanging device (32, 52, 54; 60; 58, 64) for a tension spring is fastened to the innermost sheet metal layer and protrudes into a free space (30) between the side walls (38, 40).

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The invention proposes that a slot (52) lateral to the longitudinal direction (56) of the link element (10) be let into the innermost sheet metal layer from the bottom edge (50) and that a pin (54) be inserted into this slot.

(Fig. 2)

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Reference Numerals

Residence I turneture				
	10	link element	50	edge
	12	stamped cutout	52	slot
	14	sheet metal part	54	pin
	16	metal sheet	56	longitudinal direction
	18	contour surface	58	piece
	20	folding surface	60	lateral strut
	22	folding surface	62	side
	24	rectangle	64	hole
	26	region	66	end
	28	wiper rod		
	30	free space		
	32	hook		
	34	linking end		
	36	region		
	38	side wall		
	40	covering wall		
	42	side wall		
	44	inner wall		
	46	surface		
	48	surface		